



## FLOWINN (SHANGHAI) INDUSTRIAL CO. LTD

HEADQUARTERS:  
FLOWINN (SHANGHAI) INDUSTRIAL CO., LTD

BRANCH:  
FLOWINN (TAIWAN) INDUSTRIAL CO., LTD  
FLOWINN CONTROLS (MALAYSIA) SDN.BHD  
FLOWINN CONTROLS (THAILAND) CO., LTD

OFFICE:  
TIANJIN OFFICE  
GUANGZHOU OFFICE  
SHANGHAI OFFICE

E-mail:marketing@flowinn.com

[WWW.FLOWINN.COM](http://WWW.FLOWINN.COM) / [WWW.FLOWINNGLOBAL.COM](http://WWW.FLOWINNGLOBAL.COM)

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# EMT / EMD Series

## Multi-turn Electric Actuator





**5+** Continents  
International Sales

**10%+**  
YOY Growth >10%

**60+**  
Patents >60

**500+**  
Customers served

**150,000+**  
Production Capacity

## Company Profile

Founded in 2007, FLOWINN is a high-tech enterprise focusing on the R&D, manufacturing, sales and service of electric actuators. With its subsidiaries of FLOWINN FLOW Controls, FLOWINN Technology, FLOWINN (Taiwan) Electronics and FLOWINN CONTROLS (MALAYSIA) providing our customers with a one stop solution to intelligent industrial networking for valve actuations.

With our own professional research and development team, we are specialized in the development for electric actuator products and have acquired for up to 100 patents and product certificates. Our business network spreads throughout the world and maintaining strategic collaboration with many of the world's Top 500 enterprises.

We always adhere to the philosophy of "Serving customers, Respect for employees, and be on site", to provide the best valve control solutions for our users.

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## Product Overview

The multi-turn electric actuator is an actuator with an output angle greater than 360°. It is suitable for valves with multi-turn stroke for linear travel, such as gate valves, globe valves, regulating valves and others. It can also be paired with 90° gearbox to achieve quarter turn travel for valves such as butterfly valves, ball valves, plug valves and others.

FLOWINN multi-turn electric actuators come with two series: EMT and EMD. Depend on different application the two series can be applied selectively. These two series of products are divided into three types: basic type, integration type and intelligent type according to different functional configurations.

- ▶ **EMT Series - High torque and speed combination, for large diameter of valves.**
  - Explosion proof type available.



BASIC



INTEGRATION



INTELLIGENT

- ▶ **EMD Series - For standard control operation.**



BASIC



INTEGRATION



INTELLIGENT

### Motor Protection



F class insulated motor. 2 built in temperature sensor to prevent over heat. (Class H motor can be customized).

### Anti Moisture Protection



Standard built in anti moisture resistance to protect internal electronics from condensation.

### Safe Manual Override



Manual override clutch to disengage motor and enables manual operation of the actuator.

### Infrared Remote Control



Integration and Intelligent type come with infrared remote control for easy menu access.

### Absolute Encoder



24 bits absolute encoder can record up to 1024 positions. This enables precise record of position even in lost power mode. Available on Integration and Intelligent type.

### High Strength Worm Gear and Worm Shaft



High strength alloy worm shaft and gear for long durability. The meshing between worm shaft and gear had been specifically examined to ensure maximum efficiency.

### High RPM output



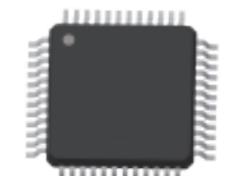
High RPM enables applications on large diameter valves. EMD 18~144rpm, EMT 18~192rpm.

### Non-Intrusive set up



Integration and Intelligent type can be set up by remote control. They also come with LCD display and local control button / knobs for easy access. Valve position can be set without opening actuator mechanically.

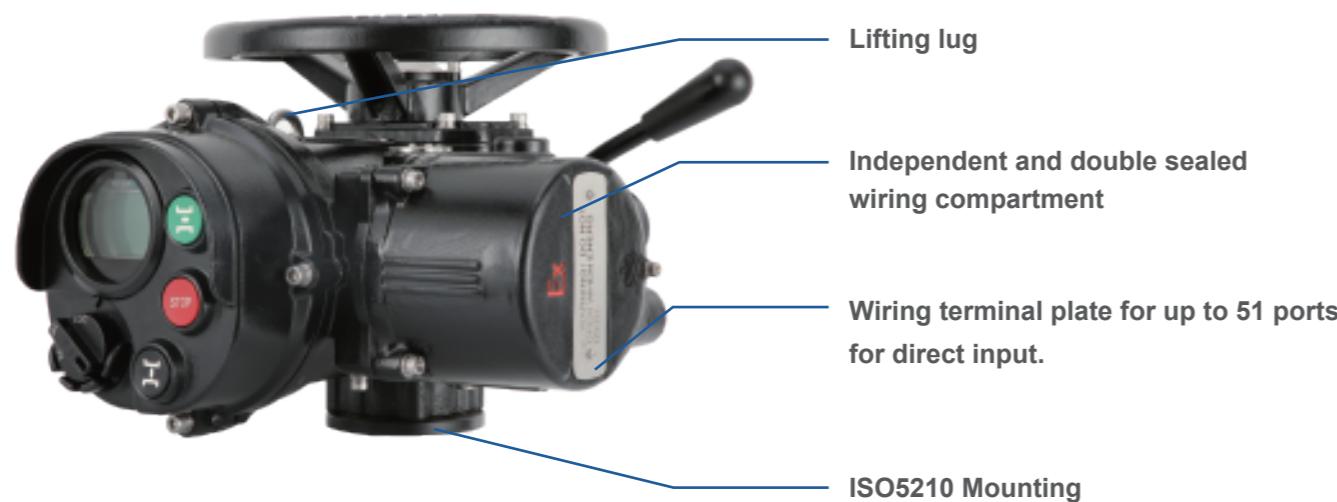
### Performance Processor



Intelligent type adopts high performance micro processor, this which enables efficient and reliable monitoring of valve position/torque and operational status.

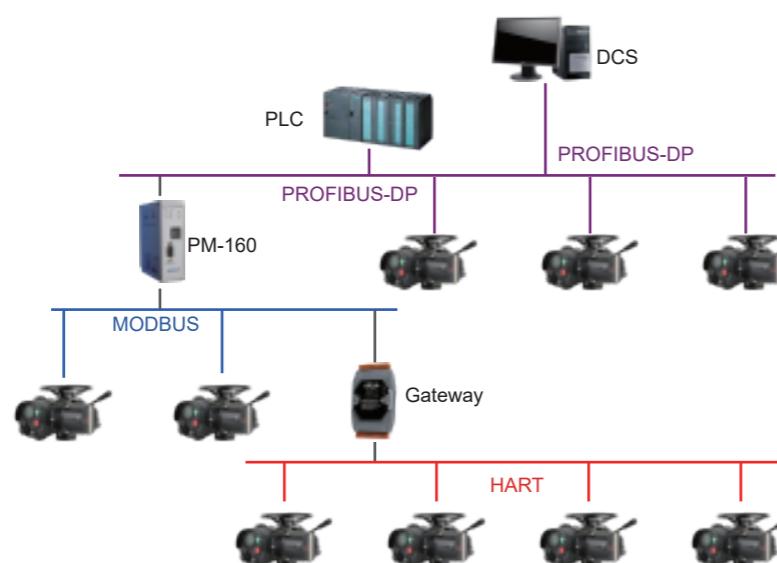
## Product Features

## EMT Series



## ► Communication Field Bus

The configuration and composition of the electric actuator field bus control system are flexible and changeable, with strong applicability and expansion functions, and can effectively solve on-site problems related to interference noise, control distance, contact capacity and working environment. The field bus control system generally consists of the main control station, the communication loop and the field unit. The communication protocols currently supported by EMT series multi-turn electric actuators include Modbus, Profibus-DP, HART, etc.



**Modbus®**

**PROFIBUS®**

**HART**  
COMMUNICATION PROTOCOL

## EMT Series

		BASIC	INTEGRATION	INTELLIGENT
<b>Control</b>	On-Off	✓	✓	✓
	Modulating	—	—	✓
<b>Protection</b>	Standard IP67, IP68 optional	✓	✓	✓
	Mechanical arrow indicator	✓	—	—
<b>Display</b>	Open/Close/Remote/Fault indicator lamp	—	✓	✓
	LCD digital position percentage display	—	✓	✓
<b>Position Limit</b>	LCD digital torque percentage display	—	—	✓
	Registering gear	✓	—	—
<b>Local Control</b>	Absolute encoder	—	✓	✓
	Open/Stop/Close button, Local/Remote/Off	—	✓	✓
<b>Protection</b>	Remote control	—	✓	✓
	Over torque	✓	✓	✓
<b>Feedback Signal</b>	Motor over heat	✓	✓	✓
	Valve stall	—	✓	✓
<b>Control Signal</b>	Loss signal	—	—	✓
	Reverse starter	—	✓	✓
<b>Fieldbus</b>	Loss phase (3 phase only)	—	✓	✓
	Auto phase correction (3 phase only)	—	✓	✓
<b>Other</b>	Non intrusive set up	—	✓	✓
	Operational data log	—	—	✓
<b>Feedback Signal</b>	Password	—	✓	✓
	Anti condensation (Heater)	Optional	✓	✓
<b>Control Signal</b>	Open and close position limit, open and close torque switch, position feedback potentiometer	✓	—	—
	1 * Collective fault feedback, 5 *programmable feedback contacts (Contact capacity 5A@250Vac)	—	✓	—
<b>Fieldbus</b>	Expansion feedback contacts (Contact capacity 5A@250Vac)	—	—	✓
	On-Off switch signal	✓	✓	✓
<b>Other</b>	Analogue signal (4-20mA, 0-10V, 2-10V)	—	—	✓
	Modbus, Profibus, HART	—	—	✓
<b>Feedback Signal</b>	Non intrusive position limit set up	—	✓	✓
	Torque limit set up	—	—	✓
	Set up of: Deadzone , Reverse signal, Loss signal mode, (0%, 100%, keep); Feedback contacts, ESD (0%, 100%, Keep); Power loss display,	—	—	✓

## EMT Series

		BASIC	INTEGRATION	INTELLIGENT	
<b>Torque Range</b>		35-3000N.m			
<b>Speed</b>	50Hz	18、24、36、48、72rpm	18、24、36、48、72、96、144、192rpm		
	60Hz	21、29、43、57、86rpm	21、29、43、57、86、115、173、230rpm		
<b>Ambient Temperature</b>		-30°C~70°C, Optional -40°C~+55°C			
<b>Noise</b>		≤ 75dB (Within 1 meter)			
<b>Cable Entries</b>		2 x NPT3/4, 1 x NPT1 1/2			
<b>Ingress Protection</b>		IP67, Optional IP68 (7 meter under water for up to 72 hours)			
<b>Mounting</b>		ISO5210 (Rising type or non-rising type)			
<b>Motor</b>		Motor protection: Class F insulation, equipped with double temperature control protector, protection temperature 135°C			
<b>Duty Cycle</b>	On-Off	S2~15min (600 starts per hour)			
	Modulating	—	S4-25% (600 starts per hour)		
<b>Standard Voltage</b> (Other voltages can be customized)		3 phase 4 wires: 3 phase 380VAC (±10%) 50Hz/60Hz(±5%) Optional: 1 phase 220VAC (±10%)	3 phase 3 wires: 3 phase 380VAC (±10%) 50Hz/60Hz(±5%) Optional: 1 phase 220VAC (±10%)		
<b>Input Signal</b>	On-Off	Built in contacts 5A@250Vac	AC/DC 24V input; AC110/220V (optional); optical signal isolation	20-60V AC/DC or 60-120V AC, optical signal isolation	
	Modulating	—	—	Input signal: 4~20 mA; 0~10 V; 2~10 V Accuracy: (1 %), Dead zone: 0~25.5% adjustable rate in full stroke Input impedance: 75 Ω (4~20 mA) Dead zone: 0~25.5% adjustable Time lag: 0~25.5% adjustable	
<b>Feedback Signal</b>	On-Off	• Opening stroke limit, closing stroke limit • Opening over torque, closing over torque • Flash signal(contact capacity: 5 A at 250 V ac) ○ Optional: Semi-modulating type-position feedback potentiometer ○ Optional: 4~20 mA transmission	• Local/remote contacts • Integrated fault contact • Close the valve contact • Open the valve contact (contact capacity: 5 A at 250 V ac) ○ Optional: Opening torque signal contact Closing torque signal contact	Relay * 5 (4 can be set to "normally open" or "natural closed" contacts. 1 integrated fault contact) A. Single or multi-phase loss B. Control circuit power failure C. Selection switch is in local or the off position D. Motor temperature protector trip	
	Modulating	—	—	Input signal: 4~20 mA; 0~10 V; 2~10 V Output impedance: ≤750 Ω (4~20 mA) (Repeatability and linearity within ±1 % of full valve stroke)	
<b>Fault Signal</b>	On-Off	• Integrated fault alarm: Motor overheating, over torque contacts ○ Optional: Phase protection contact	Collective fault alarm: Power off, motor overheating, lose phase, over torque, lose signal, ESD	• Phase correction • Torque switch • Thermal protection • Jammed valve protection • Lose signal protection • Instantaneous reverse protection	
	Modulating	—	—	Signal Reverse, Loss signal setting,	
<b>Position Display</b>		Mechanical arrow indicator	• LCD screen display • Fully open/Fully close/remote / fault indicator	• 4-level grayscale LCD screen opening indicator • Fully open/Fully close/remote/fault indicator	

Note: Single-phase applies only to EMT1-3 series

## EMT - 3 Phase voltage ON-OFF Control

Model	Speed (rpm)		Torque (N.m)	Max. Stem Diameter(mm)	
	50Hz	60Hz		A type	B type
EMT11	18	21	35	Φ29	Φ22
	24	29	35		
	36	43	35		
	48	57	35		
	72	86	35		
	96	115	35		
	*144	*173	30		
	*192	*230	25		
EMT12	18	21	80	Φ29	Φ22
	24	29	80		
	36	43	80		
	48	57	70		
	72	86	50		
	96	115	40		
	*144	*173	35		
	*192	*230	30		
EMT13	18	21	105	Φ29	Φ22
	24	29	105		
	36	43	100		
	48	57	90		
	72	86	60		
	96	115	50		
	*144	*173	40		
	*192	*230	35		
EMT21	18	21	200	Φ43	Φ32
	24	29	200		
	36	43	200		
	48	57	200		
	72	86	170		
	96	115	150		
	*144	*173	100		
	*192	*230	60		
EMT22	18	21	300	Φ43	Φ32
	24	29	300		
	36	43	250		
	48	57	220		
	72	86	200		
	96	115	170		
	*144	*173	120		
	*192	*230	80		
EMT23	18	21	400	Φ43	Φ32
	24	29	400		
	36	43	300		
	48	57	250		
	72	86	250		
	96	115	230		
	*144	*173	150		
	*192	*230	90		

## EMT Series

### ► EMT - 3 Phase voltage ON-OFF Control

Model	Speed (rpm)		Torque (N.m)	Max. Stem Diameter(mm)	
	50Hz	60Hz		A type	B type
EMT31	18	21	620	Φ57	Φ45
	24	29	620		
	36	43	550		
	48	57	480		
	72	86	480		
	96	115	370		
	*144	*173	250		
	*192	*230	200		
EMT41	18	21	1050	Φ70	Φ60
	24	29	1050		
	36	43	850		
	48	57	700		
	72	86	700		
	96	115	550		
	*144	*173	420		
	18	21	1500		
EMT42	24	29	1500	Φ70	Φ60
	36	43	1300		
	48	57	1050		
	72	86	1050		
	96	115	750		
	*144	*173	650		
	*192	*230	550		
	18	21	2050		
EMT43	24	29	2050	Φ70	Φ60
	36	43	1750		
	48	57	1400		
	72	86	1400		
	96	115	1050		
	*144	*173	880		
	*192	*230	750		
	18	21	3000		
EMT44	24	29	3000	Φ70	Φ60
	*144	*173	1360		
	*192	*230	1360		

Note:

- The above torque is the maximum torque of electric actuator, if you have special output torque and speed requirements, please contact us.
- The above products are based on EN15714-2-2009 Class A and B. The duty of EMT1-3 series is S2-15min, and the working system of EMT4 series is S2-10min.
- With "\*" speed inertia is large, not recommended for direct drive gate valves and other similar applications. For multi-turn electric actuators with A-type lifting nut valve connection mechanism, the maximum shaft speed (output speed) is allowed. Must comply with: a. 500mm/min max. for gate valves b. 250mm/min max. for globe valves (45rpm max.)
- Optional for modulating type, starting frequency 25% and below, no more than 600 starts per hour.
- EMT series manual speed ratio is 1:1, if equipped with manual reducer, the manual speed ratio will be changed accordingly, please consult our salesman for detailed parameters.

## EMT Series

### ► EMT - 3 Phase voltage Modulating Control

Model	Speed (rpm)		Torque (N.m)	Max. Stem Diameter(mm)	
	50Hz	60Hz		A type	B type
EMT11	18	21	35	Φ29	Φ22
	24	29	35		
	36	43	31		
	48	57	28		
	72	86	25		
EMT12	18	21	60	Φ29	Φ22
	24	29	60		
	36	43	50		
	48	57	45		
	72	86	35		
EMT13	18	21	80	Φ29	Φ22
	24	29	80		
	36	43	72		
	48	57	65		
	72	86	50		
EMT21	18	21	160	Φ43	Φ32
	24	29	160		
	36	43	140		
	48	57	110		
	72	86	90		
EMT22	18	21	240	Φ43	Φ32
	24	29	240		
	36	43	200		
	48	57	170		
	72	86	150		
EMT23	18	21	300	Φ43	Φ32
	24	29	300		
	36	43	260		
	48	57	210		
	72	86	190		
EMT31	18	21	550	Φ57	Φ45
	24	29	550		
	36	43	510		
	48	57	410		
	72	86	380		

Note:

- The above adjustment torque is 1/2 of the maximum torque of the electric actuator.
- The above products are based on Class C and D as described in EN15714-2-2009, the standard duty cycle is 50%, not more than 1200 starts per hour, if you have special needs, please contact us.
- EMT series regular manual speed ratio is 1:1, if equipped with manual gearbox, the manual speed ratio has corresponding changes, detailed parameters can consult our sales staff.

## EMT Series

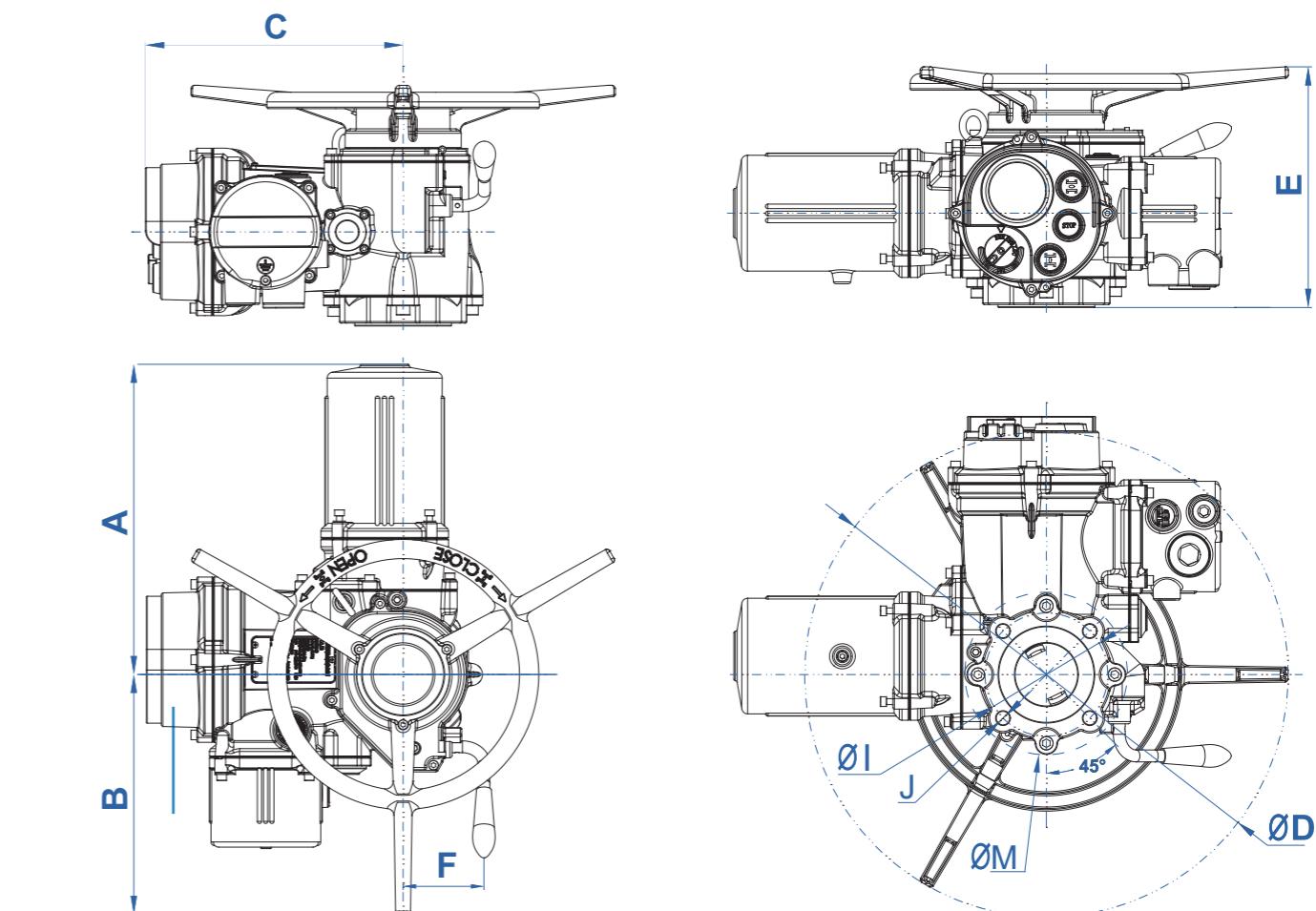
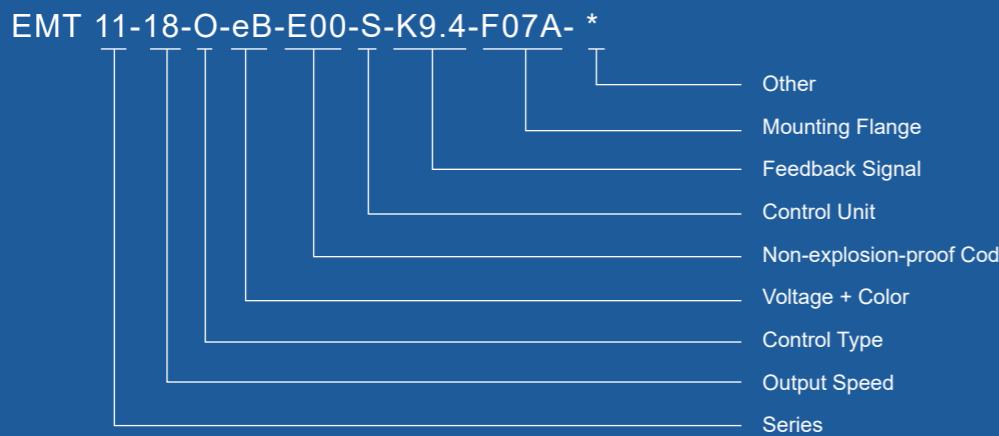
### ► EMT series single-phase on/off type (AC220V)

Mode	Speed (rpm)		Torque (N.m)	Max. Stem Diameter(mm)	
	50Hz	60Hz		Type A	Type B
EMT11	18	21	60	Φ29	Φ22
	24	29	60		
	36	43	50		
	48	57	50		
	72	86	35		
EMT12	24	29	120	Φ29	Φ22
	36	43	100		
	48	57	80		
	72	86	50		
EMT21	18	21	150	Φ43	Φ32
	24	29	150		
	36	43	130		
	48	57	100		
	72	86	50		
EMT22	24	29	220	Φ43	Φ32
	36	43	180		
	48	57	150		
	72	86	110		
EMT31	18	21	250	Φ57	Φ45
	24	29	250		
	36	43	200		
	48	57	170		
	72	86	130		
	96	115	100		

Note:

1. The above torque is the maximum torque of the actuator, if you have special output torque and speed requirements, please contact us.
2. The above products are based on Class A and B according to EN15714-2-2009, and the working system is S2-10min.
3. EMT series manual speed ratio is 1:1, if equipped with manual gearbox, the manual speed ratio will be changed accordingly, please consult our salesman for detailed parameters.

### ► EMT Series Order code



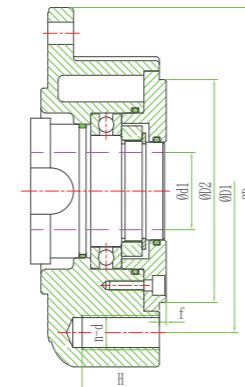
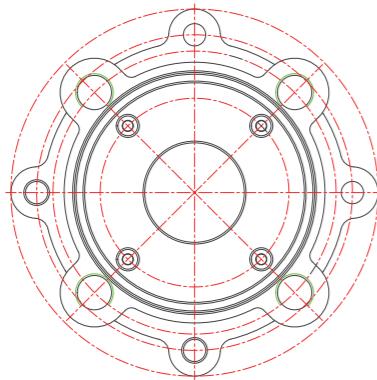
Model	Dimension	A	B	C	ΦD	E		F	ΦI	ΦM	J	Weight(kg)
		Type A	Type B									
EMT11/12/13		330	150	310	300	310	282	90	102	120	4-M10	25
EMT21/22/23		384	290	331	580	335	303	111	140	175	4-M16	42
EMT31		420	325	346	650	355	323	111	165	205	4-M20	60
EMT41/42/43/44		580	465	510	930	568	520	140	298	335	8-M20	175

Note:

1. Above connection size is in comply to ISO5210. For special requirement can be customized.
2. A type is for rising type valve stem, B type is for non-rising type valve stem.

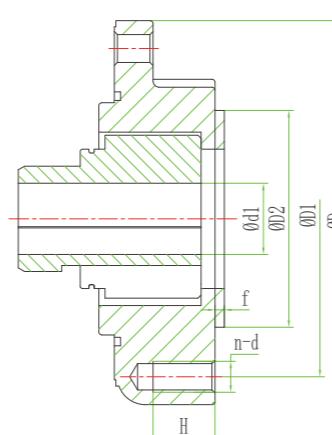
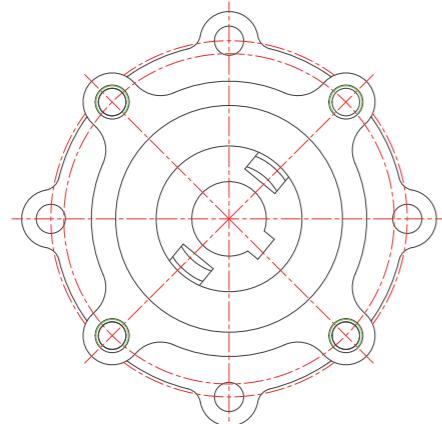
## EMT Series

### ► EMT A type valve stem (Rising type)



Model	Size	Flange	ΦD	ΦD1	ΦD2	f	Φd1 (MAX)	Φd1 (STD)	n-d	a	H
EMT11/12/13		F10	120	102	70	3.5	Φ29	≤Φ22	4-M10	45°	15
EMT21/22/23		F14	175	140	100	4	Φ43	≤Φ32	4-M16	45°	24
EMT31		F16	205	165	130	5	Φ57	≤Φ45	4-M20	45°	30
EMT41/42/43/44		F30	338	298	230	5	—	≤Φ70	4-M20	22.5°	30

### ► EMT B type valve stem (Rotary type)



Model	Size	Flange	ΦD	ΦD1	ΦD2	f	Φd1 (MAX)	Φd1 (STD)	n-d	a	H
EMT11/12/13		F10	120	102	70	3.5	Φ22	≤Φ20	4-M10	45°	15
EMT21/22/23		F14	175	140	100	4	Φ32	≤Φ30	4-M16	45°	24
EMT31		F16	205	165	130	5	Φ45	≤Φ40	4-M20	45°	30
EMT41/42/43/44		F30	338	298	230	5	Φ60	≤Φ50	4-M20	22.5°	30

Note: EMT11/12/13 flanges are available in F07; EMT21/22/23 flanges are available in F10.

### ► EMT Series general parameters

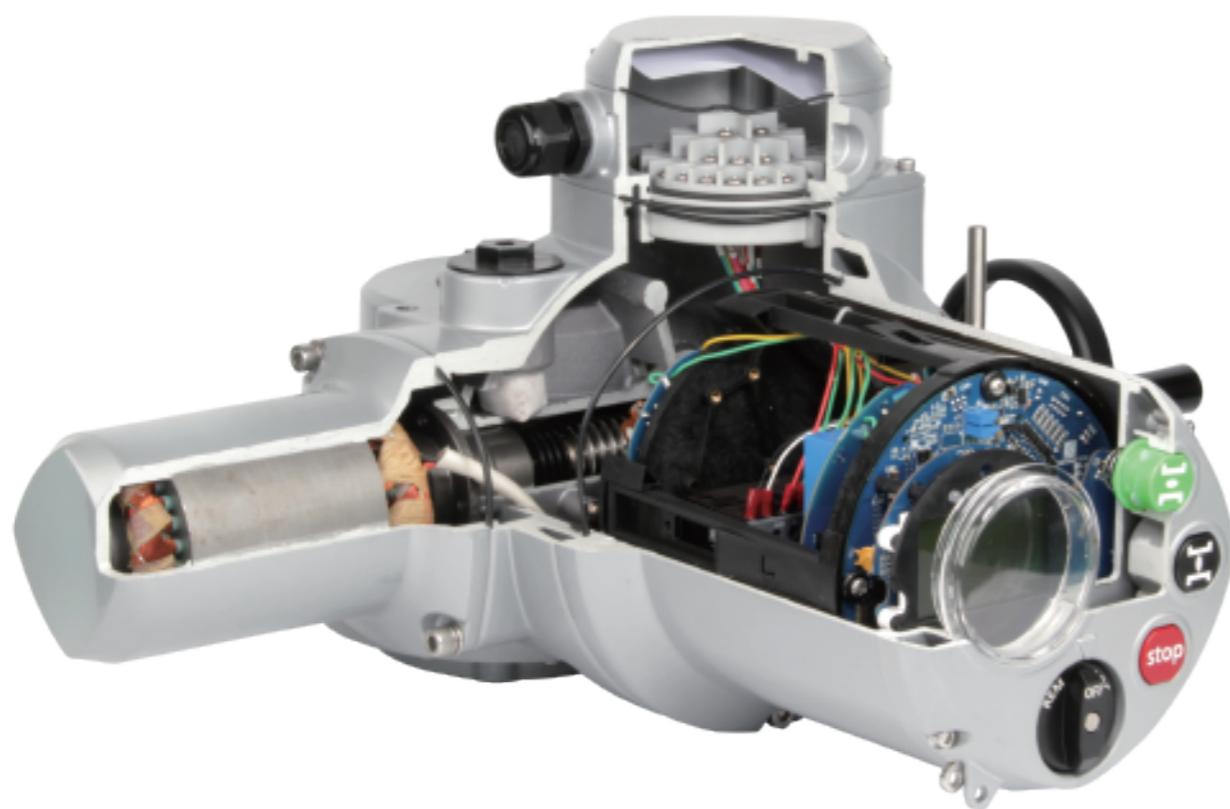
Anti-corrosion protection:	Epoxy powder coating. Can be customized according to customer requirements.
Ingress protection:	IP67 protection grade, optional IP68 (7m underwater, 72 hours without leakage).
Relative humidity:	≤95% (25°C).
Ambient temperature:	-30°C~70°C. optional:-40°C~55°C.

EMT series

### ► EMT Series explosion-proof grade parameters



## EMD Series



**1**

EMD series multi-turn electric actuators are designed for multi-turn or linear motion valves such as gate valves, globe valves, control valves and other similar valve applications. It can also be used with a 90° worm gearbox to drive quarter turn valves such as butterfly valves, ball valves, plug valves and other similar valves.

**2**

The direct output torque of EMD series with a wide range from 40N.m~900N.m, and the output speed is 18~144rpm. Combine with gearbox, it can output more torque to meet the torque requirements of large diameter high torque valve applications.

**3**

FLOWINN multi-turn EMD series can provide suitable solutions from conventional standard models for basic industrial needs to intelligent models that can perform configuration settings and intelligent feedback for various applications.



- 4**
- Aluminum alloy housing
  - Speed: 18~144rpm
  - High cost performance
  - Intelligent: LCD display,
  - Non-intrusive setting
  - Standard IP67 protection

## EMD Series

		BASIC	INTEGRATION	INTELLIGENT
Control	On-Off	✓	✓	✓
	Modulating	—	✓	✓
Protection	Standard IP67, IP68 optional	✓	—	—
	Standard IP68	—	✓	✓
Display	Mechanical arrow indicator	✓	—	—
	Open/Close/Remote/Fault indicator lamp	—	✓	✓
	LCD digital position percentage display	—	✓	✓
	LCD digital torque percentage display	—	—	✓
Position Limit	Counting gear set	✓	—	—
	Absolute encoder	—	✓	✓
Local Control	Open/Stop/Close button, Local/Remote/Off	—	✓	✓
	Remote control	—	✓	✓
Protection	Over torque	✓	✓	✓
	Motor over heat	✓	✓	✓
	Valve stall	—	✓	✓
	Loss signal	—	✓	✓
	Reverse starter	—	✓	✓
	Loss phase (3 phase only)	—	✓	✓
	Auto phase correction (3 phase only)	—	✓	✓
	Non intrusive set up	—	✓	✓
	Operational data log	—	—	✓
	Password	—	✓	✓
	Anti condensation (Heater)	Optional	✓	✓
	Open and close position limit, open and close torque switch, position feedback potentiometer	✓	—	—
Feedback Signal	1 * Collective fault feedback, 5 *programable feedback contact (Contact capacity 5A@250Vac)	—	✓	✓
	On-Off switch signal	✓	✓	✓
Control Signal	Analogue signal (4-20mA, 0-10V, 2-10V)	—	✓	✓
	Modbus, Profibus, HART	—	✓	✓
Fieldbus	Non intrusive position limit set up	—	✓	✓
	Torque switch limit set up	—	—	✓
	Set up of: Deadzone , Reverse signal, Loss signal mode, (0%, 100%, keep); Feedback contacts, ESD (0%, 100%, Keep);	—	✓	✓
	Power loss display,	—	—	✓
Other				

## EMD Series

		BASIC	INTEGRATION	INTELLIGENT		
Model Range		EMD05-EMD90				
Speed	50Hz	18、24、36、48、72rpm	18、24、36、48、72、96、144rpm			
	60Hz	21、29、43、57、86rpm	21、29、43、57、86、115、173rpm			
Ambient Temperature		-30°C~70°C				
Noise		$\leq 75\text{dB}$ (Within 1 meter)				
Cable Entries		Standard 2-NPT3/4" (2-NPT1" available) Option 3-NPT3/4" (3-NPT1" available)	Standard 2-NPT1" &1-NPT3/4"	Optional 3-NPT1" &1-NPT1 1/2"		
Ingress Protection		Standard IP67 Optional IP68	Standard IP68			
Mounting		JB2920(Standard), ISO5210 (Optional A type or B type)				
Motor		Motor protection: Class F insulation, equipped with double temperature control protector, protection temperature 135°C				
Duty Cycle	On-Off	S2~15min ( $\leq 600$ starts per hour)				
	Modulating	—	S4-25% (600 starts per hour)			
Standard Voltage		3 phase: AC380V ( $\pm 10\%$ ) 1 phase: AC220V ( $\pm 10\%$ ) Frequency: 50Hz/60Hz( $\pm 5\%$ )				
Input Signal	On-Off	Built in contacts 5A@250Vac	AC/DC 24V input; AC110/220V (optional); optical signal isolation			
	Modulating	—	Input signal: 4~20 mA; 0~10 V; 2~10 V Input impedance: 150Ω (4~20 mA); Dead zone: $\leq 2\%$			
Feedback Signal	On-Off	▪ Open stroke limit, close stroke limit ▪ Open over torque, close over torque ▪ Flash signal(contact capacity: 5A at 250V ac) ▪ Position feedback potentiometer	5 configurable contacts, 1 integrated fault contact (Contact capacity 5A@250Vac)			
	Modulating	—	Input signal: 4~20 mA; 0~10 V; 2~10 V Output impedance: $\leq 750\Omega$ (4~20 mA) (Repeatability and linearity within $\pm 1\%$ of full valve stroke)			
Fault Signal	On-Off	▪ Integrated fault alarm: Motor overheating, over torque contacts	Collective fault alarm: Power off, motor overheating, lost phase, over torque, lose signal,			
	Modulating	—	Signal Reverse			
Position Display		Mechanical Arrow Indicator	▪ LCD screen display ▪ Position percentage display	▪ 4-level grayscale LCD screen opening indicator ▪ Position percentage display ▪ Torque percentage display		

Note:

1. Single-phase only on-off type. EMD90 three-phase only on-off type,
2. IP68 protection level is defined as underwater 7m, 72 hours without leakage.

## ► EMD - 3 Phase voltage ON-OFF Control

Model	Speed (rpm)		Torque (N.m)	Handwheel Ratio	Max. Stem Diameter (mm)
	50Hz	60Hz			
EMD05	18	21	50	80:1	$\leq \Phi 30$
	24	29	50	60:1	
	36	43	50	40:1	
	48	57	50	30:1	
	72	86	40	20:1	
	18	21	100	80:1	
	24	29	100	60:1	
EMD10	36	43	100	40:1	$\leq \Phi 30$
	48	57	100	30:1	
	72	86	70	20:1	
	96	115	50	30:1	
	*144	*173	40	20:1	
	18	21	150	80:1	
	24	29	150	60:1	
EMD15	36	43	150	40:1	$\leq \Phi 30$
	48	57	120	30:1	
	72	86	100	20:1	
	96	115	75	40:1	
	*144	*173	60	20:1	
	18	21	200	80:1	
	24	29	200	60:1	
EMD20	36	43	200	40:1	$\leq \Phi 42$
	48	57	200	60:1	
	72	86	170	40:1	
	96	115	150	30:1	
	*144	*173	100	20:1	
	18	21	300	80:1	
	24	29	300	60:1	
EMD30	36	43	300	40:1	$\leq \Phi 42$
	48	57	250	30:1	
	72	86	200	20:1	
	96	115	170	30:1	
	*144	*173	120	20:1	
	18	21	400	80:1	
	24	29	400	60:1	
EMD40	36	43	350	40:1	$\leq \Phi 42$
	48	57	300	30:1	
	72	86	250	20:1	
	96	115	230	30:1	
	*144	*173	150	20:1	

Note:

1. Above torque is maximum torque of actuator.
2. Motor duty cycle S2-15min, 3 phase 380VAC.
3. RPM with\*\*has higher momental force, not recommended for direct drive of valve.

## EMD Series

### ► EMD - 3 Phase voltage ON-OFF Control

Model	Speed (rpm)		Torque (N.m)	Handwheel Ratio	Max. Stem Diameter (mm)
	50Hz	60Hz			
EMD50	18	21	500	80:1	$\leq\Phi 50$
	24	29	500	60:1	
	36	43	500	40:1	
	48	57	500	30:1	
	72	86	400	20:1	
	96	115	300	30:1	
	*144	*173	200	20:1	
EMD60	18	21	610	80:1	$\leq\Phi 50$
	24	29	610	60:1	
	36	43	610	40:1	
	48	57	550	30:1	
	72	86	450	20:1	
	96	115	330	30:1	
	*144	*173	260	20:1	
EMD90	18	21	900	80:1	$\leq\Phi 50$
	24	29	900	60:1	
	36	43	750	40:1	
	48	57	600	30:1	
	72	86	480	40:1	
	96	115	350	30:1	

Note:

1. Above torque is maximum torque of actuator.
2. Motor duty cycle S2-15min, 3 phase 380VAC, can be customized.
3. RPM with "\*" has higher momental force, not recommended for direct drive of valve.

### ► EMD - 1 Phase 220VAC ON-OFF Control

Model	Speed (rpm)		Torque (N.m)	Handwheel Ratio	Max. Stem Diameter (mm)
	50Hz	60Hz			
EMD10	18	21	60	80:1	$\leq\Phi 30$
	24	29	60	60:1	
	36	43	50	40:1	
	48	57	50	30:1	
	72	86	35	20:1	
EMD40	18	21	150	80:1	$\leq\Phi 42$
	24	29	150	60:1	
	36	43	130	40:1	
	48	57	100	30:1	
	72	86	50	20:1	
EMD60	18	21	250	80:1	$\leq\Phi 50$
	24	29	250	60:1	
	36	43	200	40:1	
	48	57	170	30:1	
	72	86	130	20:1	

Note:

1. EMD single-phase only on-off type
2. The above torque is the maximum torque of electric actuator, motor duty is S2-10min, power supply is single-phase 220VAC

## EMD Series

### ► EMD - 3 Phase voltage Modulating Control

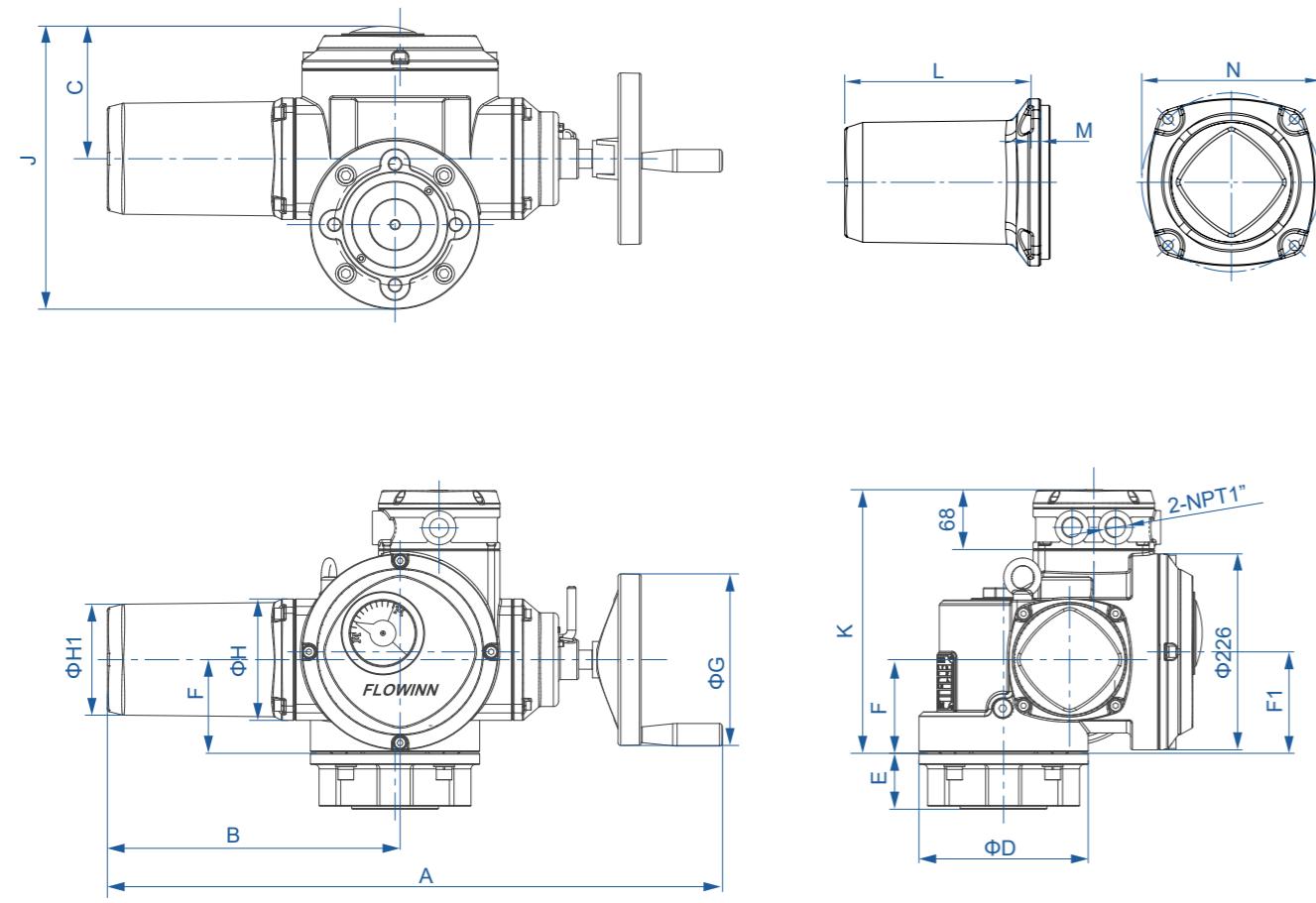
Model	Speed (rpm)		Torque (N.m)	Handwheel Ratio	Max. Stem Diameter (mm)
	50Hz	60Hz			
EMD05	18	21	50	80:1	$\leq\Phi 30$
	24	29	50	60:1	
	36	43	50	40:1	
	48	57	50	30:1	
	72	86	40	20:1	
EMD10	18	21	100	80:1	$\leq\Phi 30$
	24	29	100	60:1	
	36	43	100	40:1	
	48	57	100	30:1	
	72	86	70	20:1	
EMD15	18	21	150	80:1	$\leq\Phi 30$
	24	29	150	60:1	
	36	43	150	40:1	
	48	57	120	30:1	
	72	86	100	20:1	
EMD20	18	21	200	80:1	$\leq\Phi 42$
	24	29	200	60:1	
	36	43	200	40:1	
	48	57	200	30:1	
	72	86	170	20:1	
EMD30	18	21	300	80:1	$\leq\Phi 42$
	24	29	300	60:1	
	36	43	300	40:1	
	48	57	250	30:1	
	72	86	200	20:1	
EMD40	18	21	400	80:1	$\leq\Phi 42$
	24	29	400	60:1	
	36	43	350	40:1	
	48	57	300	30:1	
	72	86	250	20:1	
EMD50	18	21	500	80:1	$\leq\Phi 50$
	24	29	500	60:1	
	36	43	500	40:1	
	48	57	500	30:1	
	72	86	400	20:1	
EMD60	18	21	610	80:1	$\leq\Phi 50$
	24	29	610	60:1	
	36	43	610	40:1	
	48	57	610	30:1	
	72	86	500	20:1	

Note:

1. Above torque is maximum torque of actuator.
2. Motor duty cycle S4-25%, 3 phase 380VAC, can be customized.
3. For modulating model selection torque safety factor up to 1.8-2 must be considered.

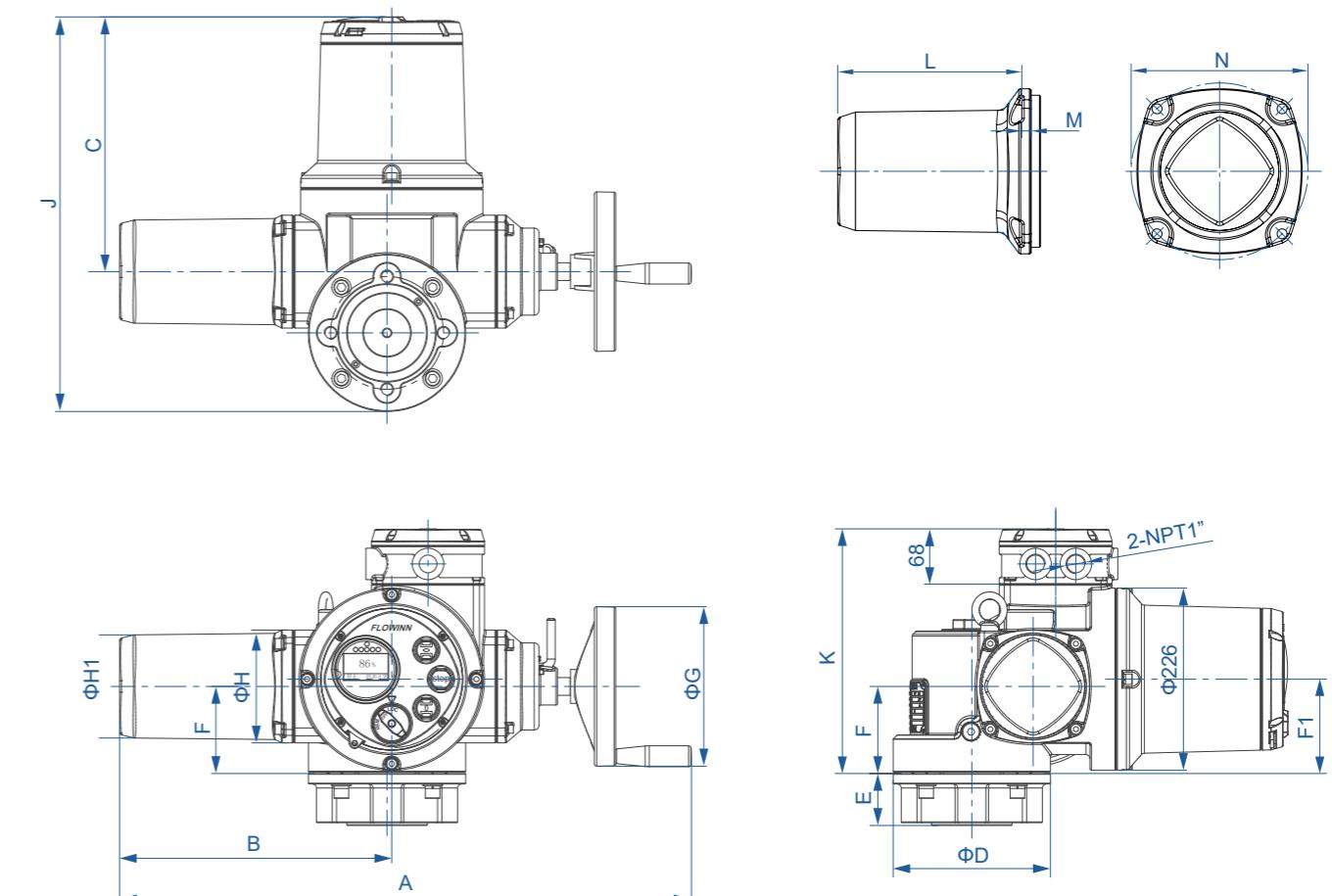
## EMD Series

### ► EMD - Basic type dimension



## EMD Series

### ► EMD - Integration type dimension



## Dimension

Model	Size	A	B	C	ΦD	E				F	F1	ΦG	ΦH	ΦH1	J	K	L	M	N	Weight (KG)
						JB	Type A	Type B	F											
EMD05/10/15	600	280	132	145	2	50	40	111	120	100	140	98	283	307	156	8	150	30		
EMD20/30/40	710	338	153	195	2	65	42	114	117	200	140	128	327	303	204	12	150	36		
EMD50/60/90	760	382	160	234	2	65	42	114	118	200	161	148	382	303	221	15	172	47		

Note:

1. Above connection size is in comply to ISO5210. For special requirement can be customized.
2. A type is for rising type valve stem, B type is for non-rising type valve stem.
3. Speed is 144rpm without basic type.
4. Flange holes are 45° as standard; flanges are 90° for A and B models (optional).

## Dimension

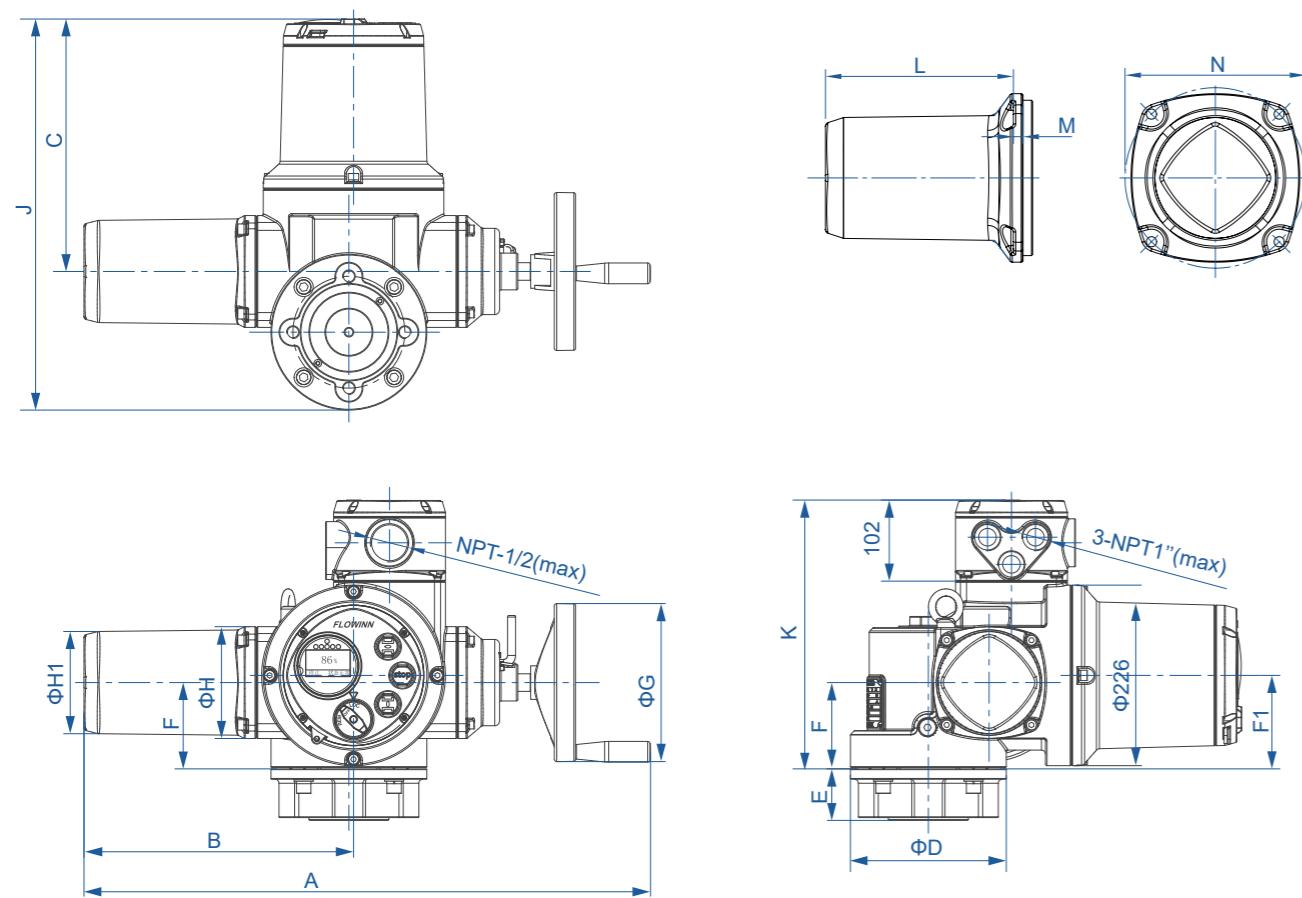
Model	Size	A	B	C	ΦD	E				F	F1	ΦG	ΦH	ΦH1	J	K	L	M	N	Weight (KG)
						JB	Type A	Type B	F											
EMD05/10/15	600	280	316	145	2	50	40	111	120	100	140	98	446	307	156	8	150	30		
EMD20/30/40	710	338	316	195	2	65	42	108	117	200	140	128	490	303	204	12	150	36		
EMD50/60/90	760	382	332	234	2	65	42	114	118	200	161	148	545	303	221	15	172	47		

Note:

1. Above connection size is in comply to ISO5210. For special requirement can be customized.
2. A type is for rising type valve stem, B type is for non-rising type valve stem.
3. Flange holes are 45° as standard; flanges are 90° for A and B models (optional).

## EMD Series

### ► EMD - Intelligent type dimension



## Dimension

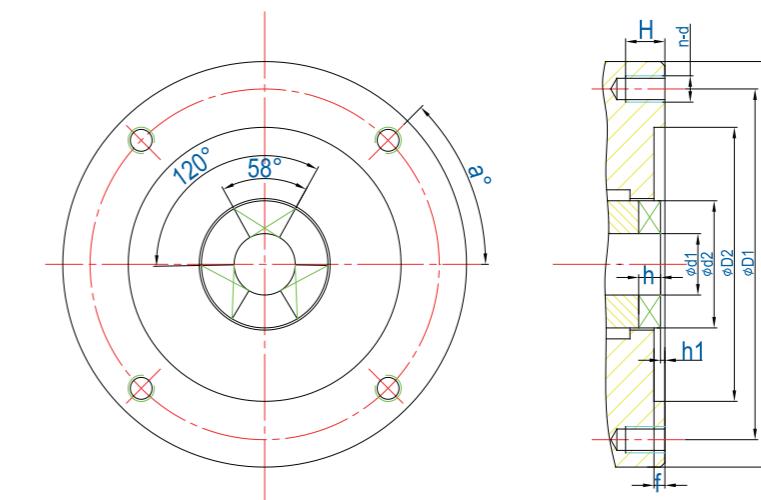
Model	Size	A	B	C	ΦD	E								Weight (KG)				
						JB	Type A	Type B	F	F1	ΦG	ΦH	ΦH1	J	K	M	N	
EMD05/10/15	600	280	316	145	2	50	40	111	120	100	140	98	446	341	156	8	150	30
EMD20/30/40	710	338	316	195	2	65	42	108	117	200	140	128	490	337	204	12	150	36
EMD50/60/90	760	382	332	234	2	65	42	114	118	200	161	148	545	337	221	15	172	47

Note:

1. Above connection size is in comply to ISO5210. For special requirement can be customized.
2. A type is for rising type valve stem, B type is for non-rising type valve stem.
3. Flange holes are 45° as standard; flanges are 90° for A and B models (optional).

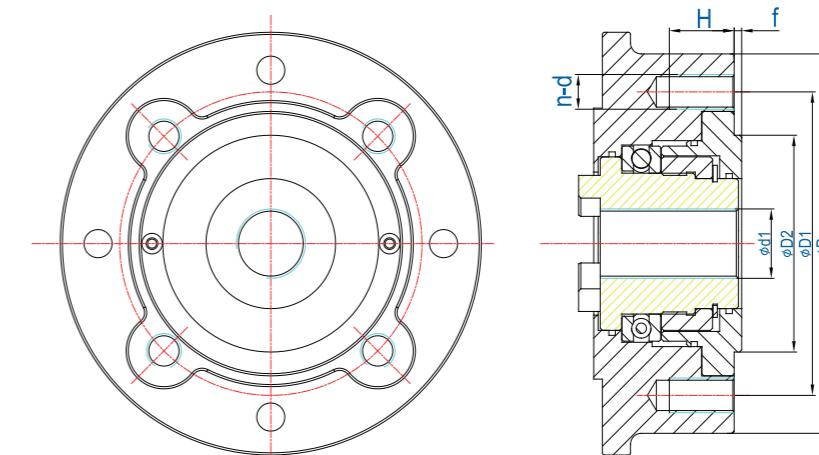
## EMD Series

### ► EMD - JB type output (rotary type) - JB2920



Model	Size	Base	ΦD	ΦD1	ΦD2	h1	f	h	Φd1	Φd2	n-d	a	H
EMD05/10/15	JB2	145	120	90	2	5	5	8	≤Φ30	Φ45	4-M10	45°	15
EMD20/30/40	JB3	185	160	125	2	5	10	≤Φ42	Φ58	4-M12	45°	15	
EMD50/60/90	JB4	225	195	150	2	5	12	≤Φ50	Φ72	4-M20	45°	30	

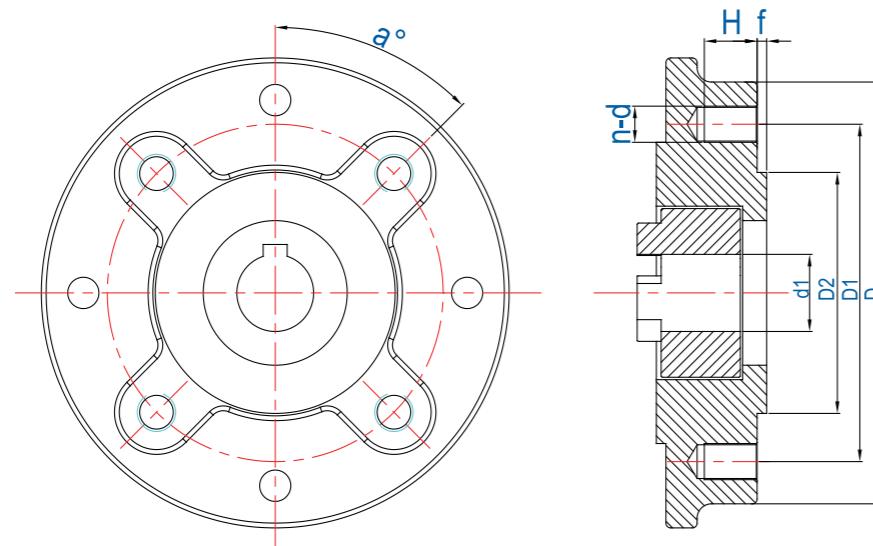
### ► EMD - A type output (Rising type) - ISO5210



Model	Size	Flange	ΦD	ΦD1	ΦD2	f	Φd1	n-d	a	H
EMD05/10/15	F10	120	102	70	3	3	≤Φ30	4-M10	45°	15
EMD20/30/40	F14	175	140	100	4	4	≤Φ42	4-M16	45°	24
EMD50/60/90	F16	205	165	135	5	5	≤Φ50	4-M20	45°	30

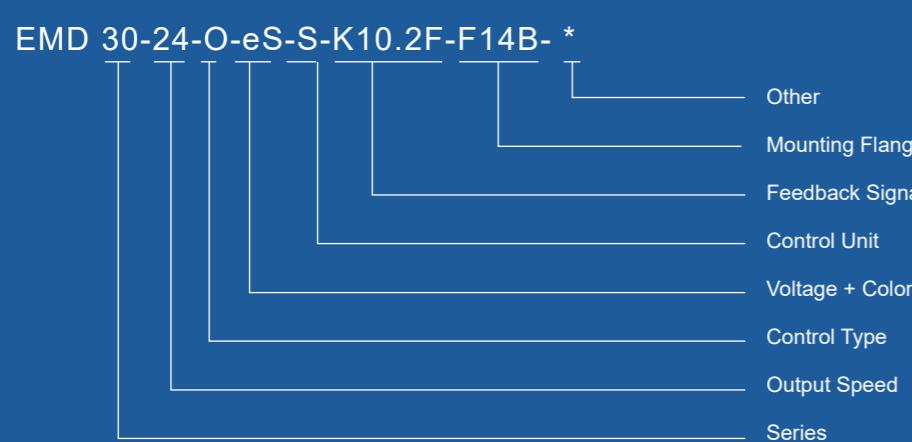
## EMD Series

### ► EMD - B type output (Rotary type) - ISO5210



Model	Size	Flange	$\Phi D$	$\Phi D1$	$\Phi D2$	$f$	$\Phi d1$	$n-d$	$a$	H
EMD05/10/15		F10	120	102	70	3	$\leq Tr30$	4-M10	$45^\circ$	15
EMD20/30/40		F14	175	140	100	4	$\leq Tr42$	4-M16	$45^\circ$	24
EMD50/60/90		F16	205	165	135	5	$\leq Tr50$	4-M16	$45^\circ$	30

### ► EMD Series Order code



## Quality & Service

FLOWINN professional team is ready to provide users with comprehensive services and professional technical supports at all time:

- No matter is it by phone, mail or on the site, we are standing by for your inquiry.
- Reliable lead time & delivery
- On-site installation and debugging
- Regularly follow up our products status and maintenance.
- We provide training for structure knowledge, operation, debugging, maintenance and more
- For special requirements, we provide customized solutions.